THORN

Pallion

A minimalist luminaire with maximum lighting impact



Pallion

A range of shallow recessed direct/indirect luminaires with a minimalist aesthetic design that delivers high performance task and ambient lighting for a range of indoor applications



Pallion is a new concept from Thorn that combines sophisticated optical performance using the latest louvre and microprism technology with the simplicity of an open coffer recessed direct/indirect luminaire. The result is a sleek, minimalist and modern design delivering maximum lighting impact using minimal energy consumption.

- Minimalist and modern product design (p.4)
 Minimal energy consumption with maximum lighting impact (p.6)
 Minimal effort required to design, install and maintain a lighting scheme - (p.9)



Minimal and Modern product design

With narrow single or twin optics and a shallow recessed coffer, Pallion subtly blends into various architectural environments

3 optics

Minivane louvre

Modern evolution of the traditional deep vane louvre, which reduces direct lamp visibility and provides suitable glare control for the general office environment or conference room with luminance levels <3000cd/m² and <19 UGR.



Semi-recessed

The semi-recessed version achieves the fully recommended levels of ceiling and wall illumination, for a truly uplifting environment, ideal for educational spaces or applications where clear illumination of faces is important. The narrow optic ensures minimal intrusion into the room space.

Slotted metal diffuser

A simple optical choice bringing a classic diffuser design into a modern geometry that lends a soft welcoming ambiance to low tech environments such as general circulation areas and canteens/restaurants



Recessed

Where a fully recessed luminaire is preferred, the recessed version maintains clean ceiling lines while the direct/indirect lighting performance produces excellent ceiling brightness, in the spirit of LG7. Recessed versions provide a welcoming ambiance to reception areas and entrance halls.

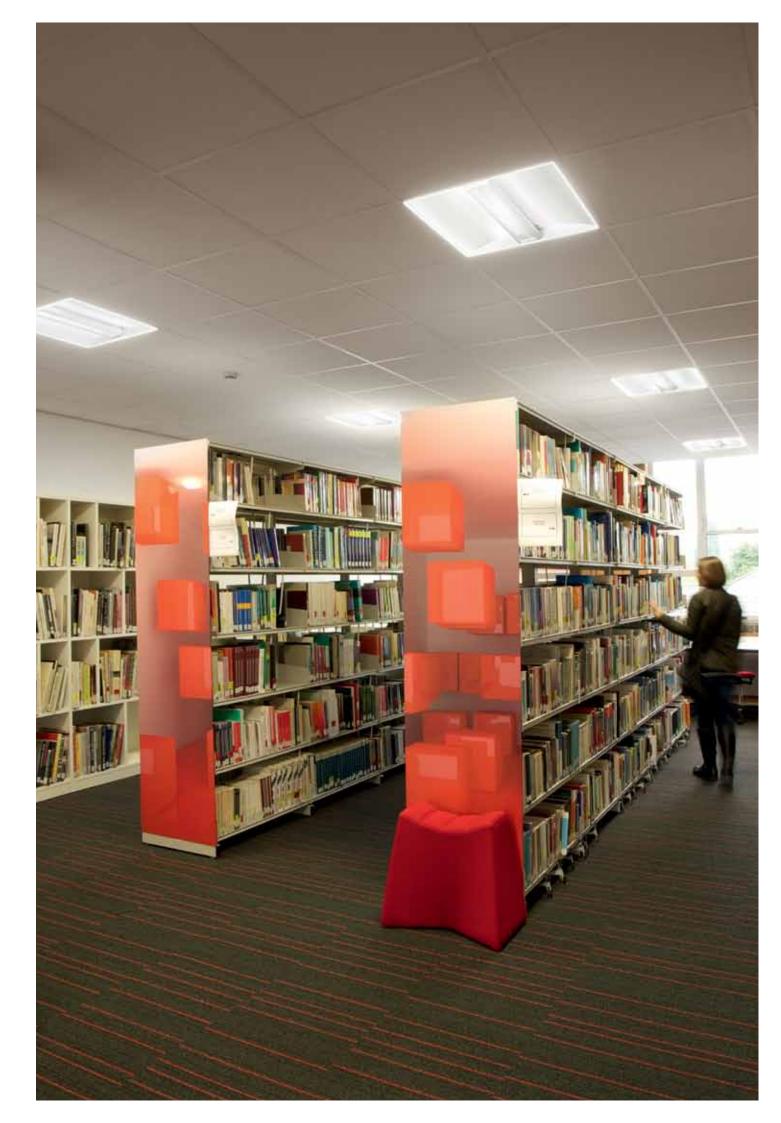
Prismatic diffuser

Avoiding any direct view of the lamp, this modern optic combines high light output and efficiency with soft aesthetics, making it a flexible choice for all manner of applications where the final use of the space may be uncertain or likely to change frequently



Single or twin

Single and twin optics are available, echoing the aesthetic for a consistent visual appearance.



Optical Performance and Energy Consumption

Why Recessed Direct/Indirect?

Pallion, along with the other recessed direct/indirect produt ranges from Thorn, offers clear advantages to the lighting designer over other styles of lighting; the recessed reflector provides for a **brighter ceiling**, often with an upward light component that contributes to a more uplifting lit environment

The indirect lighting allows a **better quality of light**, improving the appearance of room features and faces as light is reflected from many directions rather than just downwards.

The balance of direct and indirect light creates a softer lighting effect in the room, with **less glare** than other light sources can provide. At the same time the direct lighting ensures sufficient light on the task area for effective performance.



Dimming options

linked to daylight controls dim or turn off lighting in response to daylight availability, saving energy with no reduction in lighting levels



Linking to presence controls ensures only those lights that are needed are turned on, saving energy during periods of low occupancy



Improved visual

environment due to the indirect lighting component creating a brighter and more comfortable lit space, whilst the direct component efficiently directs light onto the task



Greater electrical and optical efficiency with

all products in the Pallion range achieving an energy efficacy >55Llm/W and the LED version up to 78Llm/W with controls

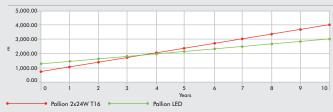
Energy efficiency: Classroom - 7.8m x 7.1m x 2.8m | 300 lx

Pallion converts more power into light, and therefore requires fewer fittings to achieve the required average illuminance of 300 lux

New Installation

	No. Fittings	Illuminance (lux)	Uniformity	Connected Load (W/m²)
Pallion R 3150lm LED	6	392	0.68	4.88
Pallion 2x24W Minivane	9	309	0.72	7.96

Course of overall costs of solution over lifetime





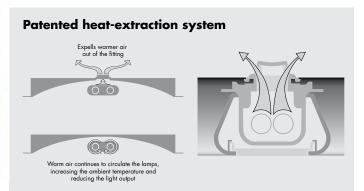
Converting more power into light

The table below illustrates the efficiency of Pallion. The Pallion range exceeds the LENI values for offices and education proposed by EN 15193 and as part of an overall lighting scheme, the Pallion range ensures both an efficient installation and a high quality of lighting.



	Pallion R 1x55W Prismatic	Pallion SR 1x55W Prismatic	Pallion 3800lm LED Prismatic
Lumen output	3408	3648	3800
LOR	71	76	100
Total circuit watts (W)	61	61	56.5
Total Luminaire Lumens/Circuit Watt	56	60	66.58
Annual consumption kWh	137.25	137.25	127.13
Carbon emission output based on 0.43 kg/kWh	59.02	59.02	54.67
Yearly cost of energy per fitting (EUROS)	27.45	27.45	14.10
Fittings required to achieve 500lux average illuminance	42	42	36
Maintained illuminance	523	507	561
Watts per m ²	11.39	11.39	9.04
Watts per m² per 100 lux	2.18	2.24	1.61
LENI (no control) kWh/m² year	31.3	31.3	22.61
LENI (presence+daylight controls) kWh/m² year	25.6	25.6	18.52

Based on office with dimensions $15 \,\mathrm{m} \times 15 \,\mathrm{m} \times 2.8 \,\mathrm{m}$, average burning hours 2250 per year, cost of energy EURO 0.2/kWh



Heat flows from the lamp out of the fitting via the vent rather than being trapped and heating the reflectors, keeping the lamp area cooler and increasing light output efficiency

LEDs

The essence of good lighting design

With two lumen output options, Pallion LED provides an easy opportunity to enjoy the benefits LEDs bring to lighting installations Pallion LED provides a solution where aesthetics, optical performance, energy consumption and maintenance are all in perfect balance.

Prismatic Diffuser - cleverly diffuses the LED points of light creating a smooth illumination of the product. The prisms of the diffuser spread the light over a broad space in the room, illuminating walls and task areas comfortably.

LED Light Source - 3150 and 3800 lumen outputs create equivalent lit performance to traditional fluorescent alternatives with no compromise in performance. The extended lifetime of LEDs means considerably less maintenance is also required.

Why LED Lighting? High optical performance Instant and full light output Low wattage for energy savings Long operating life (>50,000 hours) Reduced maintenance requirements No UV or IR radiation Zero mercury 5-100% dimming (which also improves LED lifetime further) Physical robustness

Maintenance, Controls and Regulations



Maximising control and flexibility

Pallion was designed with energy efficiency in mind, with integral control options to allow the most efficient lighting of any space. At the same time the quality of the lighting performance ensures Pallion is flexible enough to be used in a number of applications, creating a comfortable lit environment.

Performance - Visual effectiveness of the scheme. Pallion's blend of direct and indirect light effectively illuminates all surfaces, making it ideal for educational environments where face-to-face visibility and wall displays are important. Dimming control allows light to be tailored to the task, ideal for meeting and conference rooms with a number of daily functions

Efficiency - Minimising energy use. Pallion is available with discreet inbuilt sensors to minimise wasted energy and maintain appropriate lighting levels throughout the day.

Comfort - A more stimulating lit environment. With integral dimming options and a choice of three optics, Pallion meets a range of preferences in efficiency, glare control and lit aesthetics. The upward light component makes Pallion ideal for leisure and waiting areas, providing a welcoming ambiance, and in offices can create a more stimulating working environment.

Flexibility - Pallion is also available with air handling capabilities and compatible with the IP44 frame.

Easy emergency lighting

There are strict guidelines regarding the level of lighting required in an emergency situation, and the maintenance of that lighting. Pallion makes it easy with integral LED emergency;

Easy to calculate

All Pallion products, regardless of wattage, are available with a self-contained emergency LED. With no 'maintenance factor' or 'ballast lumen factor', luminaire spacings can already be calculated as shown in the table below. These spacing's are broader than in standard emergency luminaires, due to the high lumen output of the LEDs.

Easy to test and maintain

Pallion is available with either Automatic Self-testing or Addressable testing. Automatic Self-testing products test the emergency equipment functionality at regular times and exhibit a bicolour LED to allow easy visibility of any faults. Addressable testing luminaires store their test data which can be downloaded onto a central system for convenient indication of precise faults and locations, removing the need for any paperwork.

Emergency luminaire spacing comparison for 0.5 lux open area:

	Maintenance Factor	BLF	Mounting height	Centre to end		Between centres		
				Trans	Axial	Trans	Axial	
Pallion with	,	1	2.5	2.55	2.50	8.65	8.60	
LED emergency	ı		3.0	2.60	2.60	9.15	9.10	
Menlosoft			2.5	2.45	2.45	7.50	7.45	
2 x 24W T5 with standard	0.90	0.13	3.0	2.55	2.55	8.05	8.05	
emergency			3.5	2.60	2.60	8.55	8.55	

Product features

Lamps

☐ T16 (FDH) G5 14-24W☐ TC-L (FSD) 2G11 40-55W☐ LED

Life time 50,000 Hours @L70 Ta 25°C 3150lm (45.5W) 70Llm/W 3800lm (56.5W) 67Llm/W

Colour Temperature 4000K

Materials/Finish

Body: Deep drawn steel pre-painted white (RAL 9010).

Coffer: Sheet steel, post-painted textured white (close to RAL 9010). Diffuser: Opal and microsprismatic extruded acrylic.

Louvre: Aluminium in semi-specular finish.

Installation/Mounting

Suitable for lay-in installation into 15mm or 24mm exposed tee ceilings, the luminaire simply lays onto the ceiling grid for quick installation. For installation from below into concealed fixed and plasterboard ceilings, use miniwedge bracket kit (96218676, to be ordered separately). Attachment is easily fitted and removed by hand for lamp access. Electrical connection is quick and easy via external mounted connector on back of body.

UK addition: HF WL4 versions have flush panel mounted GST 18/4 male connector (plug) and dimmable WL6 versions have 18/6 box T connector which protrudes 30mm from back of body. Appropriate female connectors (sockets) must be ordered separately (see Thorn Connect range) to electrically connect luminaires.

Standards

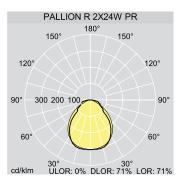


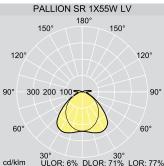
(compatible with IP44 frame)

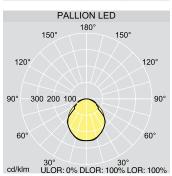
Specification

To specify state: Recessed mounted luminaire with shallow 70mm deep drawn body for 14W/24W T16 linear or 40W/55W TC-L compact fluorescent lamps and 45.5/56.5W LED (prismatic diffuser only) with mini vane louvre/prismatic diffuser/slotted metal diffuser and shallow textured coffer for direct/indirect lighting performance. Suitable for lay-in into exposed tee grids or for pull up into concealed grids or plasterboard ceilings with unique 'mini-wedge' brackets and external electrical connection. Fixed output or digital dimmable control gear with 3 hour integral LED emergency versions and option for integral sensor head. Air handling version also available. As Thorn Pallion Recessed.

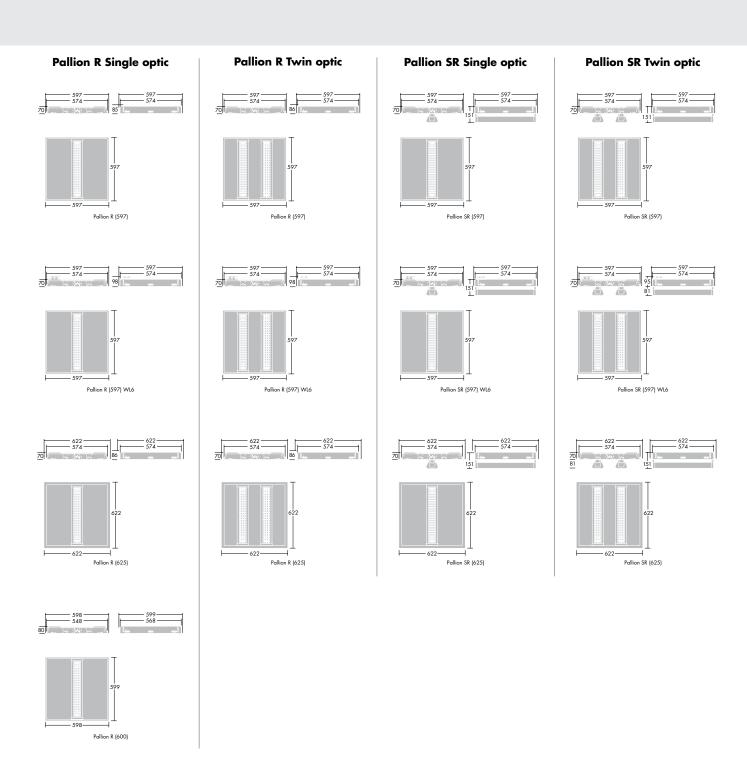
To specify state: Semi-recessed luminaire with shallow 70mm deep drawn body for 14W/24W T16 linear or 40W/55W TC-L compact fluorescent lamps with 100mm suspended optic with mini vane louvre/prismatic diffuser/slotted metal diffuser and shallow textured coffer for direct/indirect lighting performance that delivers 50% of horizontal working plane illuminance on walls and 30% on ceilings. Suitable for lay-in into exposed tee grids or for pull up into concealed grids or plasterboard ceilings with unique 'mini-wedge' brackets and external electrical connection. Fixed output or digital dimmable control gear with 3 hour integral LED emergency versions and option for integral sensor head. Air handling version also available. As Thorn Pallion Semi-recessed.







Dimensions



Ordering guides

Ordering Guide Supplied complete with lamp(s)

Description	Wt SAP Code	Description	Wt	SAP Code	Description	Wt S	AP Code
UK, NEE & INTL RANGE		UK, NEE & INTL RANGE		NORDIC RANGE			
Recessed with mini vane louvre		Recessed with slotted diffuser			Recessed with mini vane louvre		
PALLION R 1X55W HF WL4 LV 597 L840	4 96548725	PALLION R 1X55W HF WL4 SL 597 L840	4	96548765	PALLION R 1X55W HFI WO5 LV 597 L830	4 9	6548807
PALLION R 2X40W HF WL4 LV 597 L840		PALLION R 2X24W HF WL4 SL 597 L840	4	96548766	PALLION R 2X40W HFI WO5 LV 597 L830	4.6 9	6548808
PALLION R 2X55W HF WL4 LV 597 L840		PALLION R 1X55W HFI WL6 SL 597 L840	4	96548767	PALLION R 2X55W HFI WO5 LV 597 L830	4.6 9	6548809
PALLION R 2X24W HF WL4 LV 597 L840	4 96548728	PALLION R 2X24W HFI WL6 SL 597 L840	4	96548768	PALLION R 2X24W HFI WO5 LV 597 L830	4 9	6548810
PALLION R 4X14W HF WL4 LV 597 L840	4.6 96548729	Recessed with slotted diffuser - emergen	cv v	ercion	PALLION R 4X14W HFIX WO5 LV 597 L830	4.6 9	6548811
PALLION R 1X55W HFI WL6 LV 597 L840	4 96548730	PALLION R 1X55W HF E3 WL4 SL 597 L840		96548769	PALLION R 1X55W HF WO3 LV 600 L830	5.4 9	6548833
PALLION R 2X40W HFI WL6 LV 597 L840	4.6 96548731	PALLION R 2X24W HF E3 WL4 SL 597 L840		96548770	PALLION R 2X24W HF WO3 LV 600 L830	5.4 9	6548834
PALLION R 2X55W HFI WL6 LV 597 L840	4.6 96548732	PALLION R 1X55W HFI E3 WL6 SL 597 L840		96548771	PALLION R 1X55W HFI WO5 LV 600 L830	5.4 9	6548835
PALLION R 2X24W HFI WL6 LV 597 L840	4 96548733	PALLION R 2X24W HFI E3 WL6 SL 597 L840		96548772	PALLION R 2X24W HFI WO5 LV 600 L830	5.4 9	6548836
PALLION R 4X14W HFIX WL6 LV 597 L840	4.6 96548734		4.0	70040772	Recessed with prismatic diffuser		
Recessed with mini vane louvre - emerge	ency version	Semi-recessed with mini vane louvre		0.45.40770	PALLION R 1X55W HF ML PR 597 L830	4 9	6548812
PALLION R 1X55W HF E3 WL4 LV 597 L840	4.3 96548735	PALLION SR 1X55W HF WL4 LV 597 L840		96548773	PALLION R 2X40W HF ML PR 597 L830		6548813
PALLION R 2X40W HF E3 WL4 LV 597 L840	4.9 96548736	PALLION SR 2X24W HF WL4 LV 597 L840	4	96548774	PALLION R 2X55W HF ML PR 597 L830		6548814
PALLION R 2X55W HF E3 WL4 LV 597 L840	4.9 96548737	PALLION SR 4X14W HF WL4 LV 597 L840		96548775	PALLION R 2X24W HF ML PR 597 L830		6548815
PALLION R 2X24W HF E3 WL4 LV 597 L840	4.3 96548738	PALLION SR 1X55W HFI WL6 LV 597 L840		96548776	PALLION R 4X14W HF ML PR 597 L830		6548816
PALLION R 4X14W HF E3 WL4 LV 597 L840	4.9 96548739	PALLION SR 2X24W HFI WL6 LV 597 L840		96548777	PALLION R 1X55W HF WO3 PR 597 L830		6548817
PALLION R 1X55W HFI E3 WL6 LV 597 L840	4.3 96548740	PALLION SR 4X14W HFIX WL6 LV 597 L840	4.6	96548778	PALLION R 2X40W HF WO3 PR 597 L830		6548818
PALLION R 2X40W HFI E3 WL6 LV 597 L840	4.9 96548741	Semi-recessed with mini vane louvre -			PALLION R 2X55W HF WO3 PR 597 L830		6548819
PALLION R 2X55W HFI E3 WL6 LV 597 L840	4.9 96548742	emergency version			PALLION R 2X24W HF WO3 PR 597 L830		6548820
PALLION R 2X24W HFI E3 WL6 LV 597 L840	4.3 96548743	PALLION SR 1X55W HF E3 WL4 LV 597 L840	4.3	96548779	PALLION R 4X14W HF WO3 PR 597 L830		6548821
PALLION R 4X14W HFIX E3 WL6 LV 597 L840	4.9 96548744	PALLION SR 2X24W HF E3 WL4 LV 597 L840	4.3	96548780	PALLION R 1X55W HFI WO5 PR 597 L830		6548822
		PALLION SR 4X14W HF E3 WL4 LV 597 L840	4.9	96548781	PALLION R 2X40W HFI WO5 PR 597 L830		6548823
Recessed with prismatic diffuser	4 0/540745	PALLION SR 1X55W HFI E3 WL6 LV 597 L840	4.3	96548782	PALLION R 2X55W HFI WO5 PR 597 L830		6548824
PALLION R 1X55W HF WL4 PR 597 L840	4 96548745 4.6 96548746	PALLION SR 2X24W HFI E3 WL6 LV 597 L840	4.3	96548783	PALLION R 2X24W HFI WO5 PR 597 L830		6548825
PALLION R 2X40W HF WL4 PR 597 L840 PALLION R 2X55W HF WL4 PR 597 L840	4.6 96548747	PALLION SR 4X14W HFIX E3 WL6 LV 597 L840	4.9	96548784	PALLION R 4X14W HFIX WO5 PR 597 L830	4.6 9	6548826
PALLION R 2X24W HF WL4 PR 597 L840	4 96548748	Semi-recessed with prismatic diffuser			PALLION R 1X55W HF WO3 PR 600 L830	5.4 9	6548837
PALLION R 4X14W HF WL4 PR 597 L840	4.6 96548749	PALLION SR 1X55W HF WL4 PR 597 L840	4	96548785	PALLION R 2X24W HF WO3 PR 600 L830		6548838
PALLION R 1X55W HFI WL6 PR 597 L840	4 96548750	B.1110110B.000.01411E.1181.0BB.50710.40	4	96548786	PALLION R 1X55W HFI WO5 PR 600 L830	5.4 9	6548839
PALLION R 2X40W HFI WL6 PR 597 L840	4.6 96548751	PALLION SR 4X14W HF WL4 PR 597 L840			PALLION R 2X24W HFI WO5 PR 600 L830		6548840
PALLION R 2X40W HIT WLO PR 597 L840	4.6 96548752	DALLION CD 17/55/4/115174/1/ DD 5071040		96548788	LED Recessed with prismatic diffuser		
PALLION R 2X24W HFI WL6 PR 597 L840	4 96548753	PALLION SR 2X24W HFI WL6 PR 597 L840		96548789	PALLION R LED 3150 HFIX ML PR 597	400	6550683
PALLION R 4X14W HFIX WL6 PR 597 L840	4.6 96548754	BALLION LOB 49/2 404/11/EDV/14/1/ BB 507/10/40	4.6	96548790	PALLION R LED 3150 HFIX WO5 PR 597		6550684
					PALLION R LED 3150 HFIX WO5 PR 600		6550685
Recessed with prismatic diffuser - emerge	•	Semi-recessed with prismatic diffuser - emergency version			PALLION R LED 3800 HFIX ML PR 597		6550686
PALLION R 1X55W HF E3 WL4 PR 597 L840	4.3 96548755	DALLION OR 17/5/14/115 FO 14/14 DD 5071040	4.2	96548791	PALLION R LED 3800 HFIX WO5 PR 597		6550687
PALLION R 2X40W HF E3 WL4 PR 597 L840	4.9 96548756	PALLION SR 1X55W HF E3 WL4 PR 597 L840 PALLION SR 2X24W HF E3 WL4 PR 597 L840		, 00 .0, , .	PALLION R LED 3800 HFIX WOS PR 397		6550688
PALLION R 2X55W HF E3 WL4 PR 597 L840	4.9 96548757	DALLION OR AVI ANALUE EQ 14/1 4 DD 507 10 40		96548793		0.5	3330000
PALLION R 2X24W HF E3 WL4 PR 597 L840	4.3 96548758			96548794	Recessed with slotted diffuser		
PALLION R 4X14W HF E3 WL4 PR 597 L840	4.9 96548759	DATION CD 000 (14/1151 50 14/17 DD 507 10 40		96548795	PALLION R 1X55W HF ML SL 597 L830		6548827
PALLION R 1X55W HFI E3 WL6 PR 597 L840	4.3 96548760	PALLION SR 4X14W HFIX E3 WL6 PR 597 L840			PALLION R 2X24W HF ML SL 597 L830		6548828
PALLION R 2X40W HFI E3 WL6 PR 597 L840	4.9 96548761	PALLION 3R 4X14VV HI IX E3 VVLO FR 397 L840	4.9	90346790	PALLION R 1X55W HF WO3 SL 597 L830		6548829
PALLION R 2X55W HFI E3 WL6 PR 597 L840	4.9 96548762	NORDIC RANGE			PALLION R 2X24W HF WO3 SL 597 L830		6548830
PALLION R 2X24W HFI E3 WL6 PR 597 L840	4.3 96548763				PALLION R 1X55W HFI WO5 SL 597 L830		6548831
PALLION R 4X14W HFIX E3 WL6 PR 597 L840	4.9 96548764	Recessed with mini vane louvre			PALLION R 2X24W HFI WO5 SL 597 L830		6548832
LED Recessed with prismatic diffuser		PALLION R 1X55W HF ML LV 597 L830			PALLION R 1X55W HF WO3 SL 600 L830		6548841
PALLION R LED 3150 HFIX WL6 PR 597	4.8 96550679				PALLION R 2X24W HF WO3 SL 600 L830		6548842
PALLION R LED 3800 HFIX WL6 PR 597	4.8 96550681				PALLION R 1X55W HFI WO5 SL 600 L830		6548843
LED Recessed with prismatic diffuser -		PALLION R 2X24W HF ML LV 597 L830			PALLION R 2X24W HFI WO5 SL 600 L830	5.4 9	6548844
emergency version		PALLION R 4X14W HF ML LV 597 L830		96548801			
PALLION R LED 3150 HFIX E3 WL6 PR 597	5.1 96550680	PALLION R 1X55W HF WO3 LV 597 L830		96548802			
PALLION R LED 3800 HFIX E3 WL6 PR 597	5.1 96550682	PALLION R 2X40W HF WO3 LV 597 L830		96548803			
PALLION R LED 3150 HFIX E3TX WL6 PR 597	5.1 96241482	PALLION R 2X55W HF WO3 LV 597 L830		96548804			
PALLION R LED 3800 HFIX E3TX WL6 PR 597	5.1 96241483	PALLION R 2X24W HF WO3 LV 597 L830		96548805			
		PALLION R 4X14W HF WO3 LV 597 L830	4.6	96548806			

Description	Wt	SAP Code	Desc	ription			Wt	SAP Code
FRENCH RANGE			AUS	TRIAN RANGE				
Recessed with mini vane louvre			Rece	ssed with mini vo	ne louv	re		
PALLION R 1X55W HF IS3 LV 597 L840	4	96548845	PALLI	ON R 1X55W HF IS4	4 LV 625	L840	4.7	96548885
PALLION R 2X24W HF IS3 LV 597 L840	4	96548846	PALLI	ON R 2X24W HF ISA	4 LV 625	L840	4.7	96548886
PALLION R 1X55W HFI IS5 LV 597 L840	4	96548847	PALLI	ON R 2X55W HF ISA	4 LV 625	L840	5.3	96240261
PALLION R 2X24W HFI IS5 LV 597 L840	4	96548848	PALLI	ON R 1X55W HFI IS	6 LV 625	L840	4.7	96548887
Recessed with prismatic louvre				ON R 2X24W HFI IS				96548888
PALLION R 1X55W HF IS3 PR 597 L840	4	96548849	PALLI	ON R 2X55W HFI IS	6 LV 625	L840	5.3	96240262
PALLION R 2X40W HF IS3 PR 597 L840	4.6	96548850	Rece	ssed with prisma	tic diffus	er		
PALLION R 2X55W HF IS3 PR 597 L840		96548851		ON R 1X55W HF IS4				96548889
PALLION R 2X24W HF IS3 PR 597 L840				ON R 2X24W HF IS4	4 PR 625	L840	4.7	96548890
PALLION R 4X14W HF IS3 PR 597 L840	4.6	96548853	PALLI	ON R 2X55W HF ISA	4 PR 625	L840	5.3	96240263
PALLION R 1X55W HFI IS5 PR 597 L840	4	96548854	PALLI	ON R 1X55W HFI IS	6 PR 625	L840	4.7	96548891
PALLION R 2X40W HFI IS5 PR 597 L840	4.6	96548855	PALLI	ON R 2X24W HFI IS	6 PR 625	L840	4.7	96548892
PALLION R 2X55W HFI IS5 PR 597 L840	4.6	96548856	PALLI	ON R 2X55W HFI IS	6 PR 625	L840	5.3	96240264
PALLION R 2X24W HFI IS5 PR 597 L840	4	96548857	LED	recessed with pris	matic d	Hucor		
PALLION R 4X14W HFIX IS5 PR 597 L840	4.6	96548858		ON R LED 3150 HFIX			5.6	96550691
LED version with prismatic diffuser				ON R LED 3150 HFI)				96550692
PALLION R LED 3150 HFIX IS5 PR 597	4.8	96550689		ON R LED 3800 HFIX				96550693
PALLION R LED 3800 HFIX ISS PR 597				ON R LED 3800 HFIX				96550694
Recessed with slotted diffuser				ssed with slotted				
PALLION R 1X55W HF IS3 SL 597 L840	4	06548850		ON R 1X55W HF IS2			17	96548893
PALLION R 2X24W HF IS3 SL 597 L840				ON R 2X24W HF IS4				96548894
PALLION R 1X55W HFI ISS SL 597 L840	4			ON R 1X55W HFI IS				96548895
PALLION R 2X24W HFI IS5 SL 597 L840	-			ON R 2X24W HFI IS				96548896
Semi-recessed with mini vane louvre	-	70340002	R	Recessed	W(
PALLION SR 1X55W HF IS3 LV 597 L840	4	96548863		Semi-recessed	IS	Isodom h	, ,	_
PALLION SR 1X33W HF IS3 LV 597 L840	4			Electronic fixed		3-6 pole	areir i	*****
PALLION SR 2X24VV HF 155 LV 597 L640	4	96548865		output gear	WL	* Wieland t	уре р	lug
PALLION SR 1X33W HFI ISS LV 397 L840	4	96548866	HFI	Electronic, DALI/DSI		(GST)		
	4	90346600		dimmable	LV			
Semi-recessed with prismatic diffuser			HFIX	Electronic, DALI	PR			
PALLION SR 1X55W HF IS3 PR 597 L840	4	96548867		dimmable	SL	Slotted di	ffuser	
PALLION SR 2X24W HF IS3 PR 597 L840		96548868		Mains lead				
PALLION SR 4X14W HF IS3 PR 597 L840		96548869	EJ	3 hour duration, Manual test				
PALLION SR 1X55W HFI IS5 PR 597 L840		96548870	F3TY	3 hour duration,				
PALLION SR 2X24W HFI IS5 PR 597 L840	4		2017	SelfTest/Addressable				
PALLION SR 4X14W HFIX IS5 PR 597 L840	4.6	96548872		test				

Ordering Guide - spares and accessories

Description		SAP Code
PALLION R LV SPARE OPTIC	Pallion recessed louvre optic spare, 1 pc	59004823
PALLION R PR SPARE OPTIC	Pallion recessed prismatic opal diffuser spare, 1 pc	59004824
PALLION SR LV SPARE OPTIC	Pallion semi-recessed louvre optic spare, 1 pc	59004825
PALLION SR PR SPARE OPTIC	Pallion semi-recessed prismatic opal diffuser spare, 1 pc	59004826
PALLION SL SPARE OPTIC	Pallion recessed slotted metal diffuser spare, 1 pc	59004827
RECESSED 50MM THERMAL SPACER INSERT SINGLE KIT	Pack of 2x50mm thermal spacers for recessed installation of single lamp luminaires	59004828
RECESSED 50MM THERMAL SPACER INSERT TWIN KIT	Pack of 4x50mm thermal spacers for recessed installation of twin lamp luminaires	59004829
PALLION 16MM SPACER INSERT SPARE KIT	Pallion 16mm spacer kit, pack of 2 pcs spare	59004830
MINI WEDGE	Internal fit for plasterboard ceilings	96218676
FRAME IP44 600X600MM AC CL	Universal IP44 frame with clear acrylic diffuser	96233930
FRAME IP44 600X600MM AC CL PET	Universal IP44 frame with clear polycarbonate diffuser	96233929

Installation guide

















- Product supplied fully assembled. Forx lay-in installation, lift product
- Fit two wedges externally on one side
- Insert locking tee and push down to first position (not fully locked)
- Angle product into ceiling so wedges hook over grid, check product alignment and lock wedge tees. Push up other side to product is aligned (with tile removed)
- 5. Hold product in ceiling with one hand whilst fitting other two wedge from adjacent ceiling tile

- 6. For plasterboard installation, coffers are easily removed for internal access (wedges ordered separately)
- Internally fitted wedges are fitted inside the body (wedgesordered separately), then coffers refitted
- To remove central optic pull down on each side. Replace optic by simply pushing gently back into place
- Allow optic to hang on suspension tags while fitting lamps (if less lamp)
- Electrical connection is achieved by simple plug in connection at the back of the body

Ceiling compatibility

Pallion is compatible with most standard ceiling systems. Please refer to the table below for a quick guide to compatibility. It is always advisable to check ceiling and product dimensions and drawings to ensure compatibility, particularly for non-standard ceilings. For additional guidance on these or any ceiling types not listed, please contact your local representative.

Luminaire	Pallion	Pallion	Pallion
Dimensions (mm)	597x597	600x600	625x625
Ceiling Type:			
Exposed Tee Grids			
15mm lay in	Α	Α	Α
24mm lay in	Α	Α	Α
15mm pull up	В	В	В
24mm pull up	В	В	В
Concealed Fix Grids			
Armstrong Orcal 1800	D	В	D
Armstrong Orcal 3000 Q	С	С	С
Armstrong Orcal 3000 S	В	В	В
SAS 120	D	В	D
SAS 150	С	С	С
SAS Alugrid 15/08	В	В	В
SAS Alugrid 15/16	В	В	В
SAS Alugrid 15/19	В	В	В
SAS Alugrid 25/16	В	В	В
Burgess Clip in	D	В	D
Burgess A Bar	В	В	В
Plasterboard Ceilings	E	В	E

- A Yes No additional fixings required
- **B** Yes Mini-wedges required (supplied) C Yes - But product will sit higher than tile
- **D** Yes but only if half spring T option available
- E Yes But internal fit wedges required. Order 96218676 seperately.



















15mm lay-in 24mm lay-in

15mm pull-up

24mm pull-up

SAS Alugrid

Burgess hook-on

Half spring T (SAS 120/Orcal 1800/ Burgess Clip in)



Thorn Lighting Main Offices

Thorn Academy of Light

Durhamgate, Spennymoor County Durham DL16 6HL, UK (44) 1388 420 042 academy@thornlighting.com www.thornacademyoflight.com E-mail:

Australia

Thorn Lighting Pty Limited 43 Newton Road, Wetherill Park NSW 2164

Tel· (02) 8786 6000 (02) 9612 2700 Fax:

infoaustralia@thornlighting.com Website: www.thornlighting.com.au

Thorn Licht GmbH Donau-City-Straße 1, 1220 Wien, Austria

(43) 1 202 66 11 Tel: (43) 1 202 66 11 82712 Fax: office.at@thornlighting.com www.thornlighting.at F-mail Website:

Benelux

Rijksweg 47 A

Industriezone Puurs Nr. 442

BE- 2870 Puurs, Belgium Phone: +32 (0)3 860 16 60 +32 (0)3 860 16 69 infobe@thornlighting.com infonl@thornlighting.com Fax: e-mail: infolu@thornlighting.com

Thorn Lighting (Guangzhou) Limited No.12 Lianyun Road, Eastern Section, GETDO

Guangzhou 510530 P.R.China (86) 20 3228 2706 Tel: (86) 20 3228 1777 F-mail sales.cn@thornlighting.com

Thorn Lighting (Tianjin) Co. Ltd 332 Hongqi Road, Tianjin 300190, China Tel: (86) 22 8369 2303

(86) 22 8369 2302 E-mail: info.tj@thornlighting.com

Croatia Dravska 17

HR- 42000 Varazdin

+385 42 290 471 Tel:

+385 42 290 474 +385 42 290 470 officehr@thornlighting.com www.thornlighting.com.hr E-mail: Website:

Czech Republic

Thorn Lighting CS spol. s r.o., Pekařská 621/7, 155 00 Praha 5

Czech Republic

(420) 224 315 252 (420) 233 326 313 Tel: Fax: thorn.cz@thornlighting.com Website: www.thornlighting.cz

Thorn Lighting A/S Stamholmen 155, 5. sal, 2650 Hvidovre, Denmark
Tel: (45) 76 96 36 00
Fax: (45) 76 96 36 01 F-mail info.dk@thornlighting.com Website: www.thornlighting.dk

Thorn Europhane SA 156 Boulevard Haussmann, Cedex 08, Paris 75379, France Tel: (33) 1 49 53 6262 (33) 1 49 53 6240 Website www.thornlighting.fr

Hong Kong

Thorn Lighting (Hong Kong) Limited Unit 4301, Level 43, Tower 1, Metroplaza, 223 Hing Fong Road, Kwai Chung, N.T., Hong Kong Tel: (852) 2578 4303 (852) 2887 0247 Fax: E-mail: info.hk@thornlighting.com

India

Thorn Lighting India Pvt. Ltd. Unit No. 404, Western Edge-I 4th Floor, Located at CTS 163A/165 W.E Highway, Borivali (E)

Mumbai - 400 066, India Board line: +91-22-40481900 Fax: +91-22-40481900

F-mail international_sales@thornlighting.com www.thornlighting.in

Website:

International Sales

Thorn Europhane SA 156 Boulevard Haussmann 156 Boulevard Haussmann
Cedex 08, Paris 75379, France
Tel: (33) 1 49 53 6262
Fax: (33) 1 49 53 6270
Email: international_sales@thornlighting.com

Website: www.thornlighting.com

Ireland

Thorn Lighting (Ireland) Limited Century House Harolds Cross Road Dublin 6W

Tel: (353) 1 4922 877 (353) 1 4922 724 dublinsales@thornlighting.com E-mail: Website: www.thornlighting.co.uk

Italy

Thorn Europhane Spa

Via G Di Vittorio, 2, Cadriano di Granarolo, Bologna 40057, Italy Tel: (39) 051 763391 Fax: (39) 051 763088 E-mail: info@thornlighting.it Website: www.thornlighting.it

New Zealand

Thorn Lighting (NZ) Ltd 399 Rosebank Road, Avondale, Auckland 1026 PO Box 71134 Rosebank Auckland 1348

(64) 9 828 7155 (64) 9 828 7591 Tel: Fax: info.NZ@thornlighting.com E-mail: Website: www.thornlighting.co.nz

Norway Thorn Lighting AS Strømsveien 344, 1081 Oslo, Norway

(47) 22 82 07 00 Tel: (47) 22 82 07 01 Fax: info.no@thornlighting.com www.thornlighting.no E-mail: Website:

Thorn Lighting Polska Sp.z.o.o., UI. Gazowa 26A, Wrocław 50-513,

 ${\bf Poland}$

Tel: (48) 71 7833 740 (48) 71 3366 029 thorn.pl@thornlighting.com www.thornlighting.pl E-mail: Website:

Russia

Thorn Lighting Novoslobodskaya Str., 21, office 406 Business Center "Novoslobodskaya 21",

Moscow 127030, Russia (7) 495 981 35 41 (7) 495 981 35 42 Tel: Fax:

E-mail: office.moscow@thornlighting.com

Website: www.thornlighting.ru

Thorn Lighting (Singapore) Pte Ltd 5 Kaki Bukit Crescent, 04-02 Koyotech Building, 416238 Singapore (65) 6844 5800 Tel: (65) 6745 7707 E-mail: info.sg@thornlighting.com

Slovenia

Thorn Lighting Dunajska cesta 159 Ljubljana, SI- 1000 Tel: +386

+386 31 388 965 Fax: +386 1 56 09 865 E-mail: office.si@thornlighting.com www.thornlighting.si Website:

Sweden

Thorn Lighting AB

Industrigatan, Box 305, SE-261 23 Landskrona, Sweden

(46) 418 520 00 (46) 418 265 74 Fax. info.se@thornlighting.com E-mail: Website: www.thornlighting.se

United Arab Emirates

Thorn Lighting Ltd Dubai Al Shoala Building, Office 301, Block E, Airport road, P.O. Box 22672,

Deira, Dubai, UAE Tel: +971 (0) 4 294 8938 Fax: +971 (0) 4 294 8838

marketing.mena@thornlighting.com www.thornlighting.com E-mail: Website:

United Kingdom

Thorn Lighting Ltd
Durhamgate, Spennymoor,
County Durham, DL16 6HL
Tel: +44 (0) 1388 42 00 42

+44 (0) 1388 42 01 56 brochures.uk@thornlighting.com Email: www.thornlighting.co.uk

www.thornlighting.com

Thorn Lighting is constantly developing and improving its products. All descriptions, illustrations, drawings and specifications in this publication present only general particulars and shall not form part of any contract. The right is reserved to change specifications without prior notification or public announcement. All goods supplied by the mpany are supplied subject to the company's General Conditions of Sale, a copy of which is available on request. All measurements are in millimetres and weights in kilograms unless otherwise stated. Printed on Luxo Light.

